# Mass Estimation From Images Using Deep Neural Network and Sparse Ground Truth

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**Iowa State University** 

**Motivation** Literature review

#### **Motivation**



Motivation Literature review

#### **Literature Review**

# Sugate a nassmass stilla won estimation

methods measurement through load cell [1, 2, 3, 4,

- Mass measurement through load cell
- > Volume 3 casu 5 on through roller
- Voiplagemant distribution of the second s
- > displacances needed to be to a optical sensor [8, 9]
- > Volume enneasure membrine coprises  $\sigma$  sensor [8, 9]%,  $\sigma = 6.3\%$ )
  - Depends on ambient light (night time and early morning) • Inexpensive, simple, and relatively accurate
  - (Requires calibration and highly affected by changes in
  - Depends on ambient light (night time and early morning)
  - Requires calibration and highly affected by

# Massingmeasurement through images from stereo camera



Problem Complexity Algorithm derivation DNN architecture Results

# **Problem Complexity**

#### • Factors

- Angle of capture
- Mass flow rate
- Frame overlap
- Variable elevator spe
- Different run sizes
- Different lighting cor
- Sparse ground truth



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## **Deep Learning Basics**

# What to consider when deciding on using ar DINN are

- AlexNet, VGG, GoogleNet, ResNet, Your own?
- Activation function
  - <sup>o</sup> Sigmoid, Tanh, ReLU, ELU
- Choice of hyperparameters:
  - o Learning rate
- Loss function
  - Classification: Softmax
  - Regression: MSE



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#### **Loss Function**

$$L_{i}(x, y; w) = \frac{1}{n_{i}} \{ y_{i} - \sum_{j=1}^{n_{i}} (f(x_{ij}; w) \times v_{ij} \times t) \}^{2}$$
$$L_{i}(x, y; w) = \frac{1}{n_{i}} \{ y_{i} - \sum_{j=1}^{n_{i}} \hat{y}_{ij} \}^{2}$$

hat we handled frame overlap, we need to figure out to obtain correct predictions per frame

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#### **Gradient Update**

- Our loss function
- Gradient update occurs at every end of a run
- We keep a running sum of gradients and predictions
- Compute the derivative of the loss function to apply loss  $\frac{\partial L_i}{\partial w} \leftarrow -\frac{2}{n_i} \left[ y_i \sum_{j=1}^{n_i} \hat{y}_{ij} \right] \times \sum_{j=1}^{n_i} \frac{\partial \hat{y}_{ij}}{\partial w}$

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#### **DNN Architecture Summary**

# DNN Architecture

- Inputingegeesizex 9464 x 51-464 ig (53-1 sozieginal size)
- Parameters: 4 Kkand Size for a parameters: 4 Kkand Size for
- Magning time: ~11 hours
- Testingay erage eraps urs%





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## What is Going on Behind the Scenes?

 Proper visualization techniques can support the investigation of DNN functionality.



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#### Robustness



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# Histogram Distribution of Error and



Questions? References

#### Questions

# Questio ns?

**Iowa State University** 

**Questions? References** 

#### References

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**Data Summary** Volumetric-approach Results

#### **Volumetric-Based Approach to Mass** octimation

- Instant volume measurementiable -
- Wound that (true mass) is only available by run
- Ground truth (true mass) is only available by run Setevne x DENSITY

$$Mass = f(max(V - \beta, 0); \theta) \times max(V - \beta, 0) \times v_{elev} \times t$$

Where "f" is a 2-layer neural network parameterized by " $\theta$ " that outputs a prediction of density based on the volume (V), scaled by elevator speed ( $V_{elev}$ ) and capture time (t), with tanh activation Where "f" is a 2-layer neural network parameterized by "" that outputs a prediction of density based on the volume (V), scaled by elevator speed () and capture time (t), with tanh activation. Restriction to the trading of the trading o Resiregeneured voetsinerle weithout kowithight tow ligh runs: 8.65%

sec

sec

Data Summary Volumetric-approach Results

#### **Data Summary**

## Laboratory data summary

Locati	Run	Sampl	Materi	Representa	Environme
on	s	es	al	tion	nt
ISU	239	>120K	Bambo o	Images and point cloud	Controlled

## Laboratory etup



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#### **Temporal Smoothness**

- Images near in time should have more similarity in mass than images further away in time
- Hyper-parameter λ (chosen empirically 0.05)
- This term is added to the loss function

$$L_i(x, y; w) = \frac{1}{n_i} \{ y_i - \sum_{j=1}^{n_i} (f(x_{ij}; w) \times v_{ij} \times t) \}^2 +$$

$$\frac{\lambda}{n_i} \sum_{j=1}^{n_i} \left\{ f(x_{ij}; w) - f(x_{i(j-1)}; w) \right\}^2$$